



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4764-1
Job Sheet 177014



Part No: D4764-1

Job Qty: 50 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 13-03-27 JLM VERIFIED BY:DD IPP REV:B 13.11.14 AS PER DWG
REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	5/8/18	5/8/18	0.00	0.00	Start Up Machining-3		JB 18-05-06
100	Hardinge	50 pcs	5/8/18	5/8/18	0.00	5.37	Hardinge		JB 18-05-06
120	QC	50 pcs	5/8/18	5/8/18	0.00	0.00	QC8		JB 18-05-08
130	Packaging	50 pcs	5/8/18	5/8/18	0.00	0.00	Packaging3-2	ST 114	MAY 08 2018
140	QC21-SA	50 Ea	5/8/18	5/8/18	0.00	0.00	QC21		MAY 09 2018

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FB179 & DWG ,

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	3.0625 ft (.06125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	3	24	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.990Inches + 0.010 - 0.001	1.000 0.989	Diameter	
2	Bushing	0.261Inches + 0.006 - 0.001	0.267 0.260	Diameter	
3	Bushing	0.060Inches ± 0.010	0.070 0.050		
4	Bushing	0.750Inches ± 0.010	0.760 0.740		
5	Bushing	0.621Inches + 0.008 - 0.001	0.629 0.620	Diameter	
6	Bushing	0.075Inches ± 0.010	0.085 0.065		
7	Bushing	20.000Degrees ± 0.500	20.500 19.500	Angle	
8	Bushing	0.050Inches ± 0.010	0.060 0.040		
9	Bushing	45.000Degrees ± 0.500	45.500 44.500	Angle	

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Container No: S068712



Part: D4764-1

Job No: 177014

Serial No/Batch: S068712

Revision:

Inspector:

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Date: 05/08/18